## DISCOVER:

## HERITAGE. ELEGANCE. CELEBRATION.

December is an enchanting time of reflection, celebration, and connection. Whether you're hosting a festive gathering, toasting to the holidays, or welcoming the New Year, Champagne brings a sense of occasion to every moment. Though there are several iconic brands to explore, few names embody this spirit more passionately than Taittinger—a house celebrated for its elegance, finesse, and deep respect for tradition.

Founded by Jacques Fourneaux in 1734, Taittinger is one of France's oldest Champagne houses. The Taittinger family acquired the estate in 1932, establishing a vision centered on Chardonnay-driven refinement. Today, under the leadership of Vitalie Taittinger, the brand remains family-owned—a rarity among major Champagne producers—and continues to craft wines that balance heritage with innovation.

Among its most iconic cuvées, Taittinger Brut La Française stands as a signature expression, blending Chardonnay, Pinot Noir, and Meunier for a harmonious and crisp profile. Taittinger Prestige Brut Rosé caters to those seeking a hint of romance, offering vibrant red berry notes and subtle spice. Finally, the Comtes de Champagne Blanc de Blancs, which is crafted exclusively from Grand Cru Chardonnay, is the pinnacle of elegance.

This December, let Taittinger Champagne be your sparkling companion for the season's most cherished moments.

Jennifer Olivera, Master Sommelier 1, Bristol Farms Category Buyer Wine & Spirits, BF Corporate Office

## TAITTINGER BRUT LA FRANÇAISE

REG \$79.99 SPECIAL \$54.99

## TAITTINGER PRESTIGE BRUT ROSÉ

REG \$99.99 SPECIAL \$77.99

TAITTINGER COMTES DE CHAMPAGNE BLANC DE BLANCS 2013

REG \$236.00